



Recommended Xerox Materials for DocuColor 240/250 (EUROPE)

Revision 8.2 - Issued April 2008

Last Revision Aug 2007

Important Note:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degrees C \pm 2, Relative Humidity 50% \pm 5.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1 and Coated 2 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Options (OHCF) prevents most multifeeds for Coated 1 and Coated 2 modes when relative humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1 and Coated 2 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 mode. In low humidity environment, Heavyweight 2 mode may yield better image quality.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

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Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64 - 105gsm) Coated 1 (105 - 176gsm) Coated 2 (176 - 280gsm) Paper Types are selected within system settings.						Transparency Heavyweight 1 (105 - 176gsm) Heavyweight 2 (176 - 300gsm) Label		DC240/250 RML EUROPE V 8.2 April 08		A=Auto Duplex M=Manual Duplex S=Simplex Only				
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size	TRAYS 1-4					Bypass		
							HCF 6							
							1	2	3	4	5			
Xerox Premier	Last Revision June 2007	Plain A	80 gsm	3R91720 3R91721		A4 A3	A	A	A	A	A			
	Plain	Plain B	90 gsm	3R91854 3R91853		A4 A3	A	A	A	A	A			
	Heavyweight 1	HW1A	120gsm	3R93007		A4	A	A	A	A	A			
Xerox Business	Plain	Plain A	80 gsm	3R91820		A4	A	A	A	A	A			
Xerox Exclusive		Plain A	80 gsm	3R90208 3R91712 3R90209		A4 A4-4 hole A3	A	A	A	A	A			
	Plain	Plain B	90 gsm	3R90600 3R90618		A4 A3	A	A	A	A	A			
	Plain	Plain A	80 gsm	3R97661 3R97662		A4 A3	A	A	A	A	A			
Xerox Digital Colour Impressions	Plain	Plain B	90 gsm	3R97663 3R97664		A4 A3	A	A	A	A	A			
	Plain	Plain B	90 gsm	3R97665		SRA3					A			
	Plain	Plain B	100 gsm	3R97666 3R97667 3R97668		A4 A3 SRA3	A	A	A	A	A			
	Heavyweight 1	HW1A	120gsm	3R98685 3R97669		A4 A3	A	A	A	A	A			
				3R97670		SRA3					A			
	Heavyweight 1	HW1A	160gsm	3R98007 3R98008 3R98686		A4 A3 SRA3	A	A	A	A	A			
	Heavyweight 2	HW2A	250 gsm	3R98687 3R97671 3R97672		A4 A3 SRA3					M M M			
	Plain	Plain B	90 gsm	3R97988 3R97990 3R97991		A4 A3 SRA3	A	A	A	A	A			
	Plain	Plain B	100 gsm	3R97993 3R97955 3R97956		A4 A3 SRA3	A	A	A	A	A			
	Xerox Digital Colour Colotech+ Gold	Heavyweight 1	HW1A	120gsm	3R97958 3R97959 3R97960		A4 A3 SRA3	A	A	A	A	A		
Heavyweight 1		HW1B	160gsm	3R97963 3R97964 3R97965		A4 A3 SRA3	A	A	A	A	A			
Heavyweight 2		HW2A	200 gsm	3R97967 3R97968 3R97969		A4 A3 SRA3	S	S	S	S	M			
Heavyweight 2		HW2A	220 gsm	3R97971 3R97972 3R97973		A4 A3 SRA3	S	S	S	S	M			
Heavyweight 2		HW2A	250 gsm	3R97975 3R97976 3R97977		A4 A3 SRA3					M M M			
Heavyweight 2		HW2B	280 gsm	3R97979 3R97980 3R97981		A4 A3 SRA3					M M M			
Heavyweight 2		HW2B	300 gsm	3R97983 3R97984 3R97985		A4 A3 SRA3					M M M			



Media					Paper Type		Image Quality System Setting	Weight	Re-Order #	Type	Size	TRAYS 1-4					Bypass			
												HCF 6								
												1	2	3	4	5				
Xerox Digital Colour Colotech+	Plain	Plain B	90 gsm	3R94641	A4							A	A	A	A	A				
				3R94642	A3									A						
				3R94643	A3+															
				3R95838	SRA3															
	Plain	Plain B	100 gsm	3R94646	A4								A	A	A	A	A			
				3R94647	A3															
				3R94648	A3+															
				3R95839	SRA3															
	Heavyweight 1	HW1A	120gsm	3R94651	A4								A	A	A	A	A			
				3R94652	A3															
				3R94653	A3+															
	Heavyweight 1	HW1B	160gsm	3R94656	A4								A	A	A	A	A			
				3R94657	A3															
				3R95658	A3+															
	Heavyweight 2	HW2A	200 gsm	3R94661	A4								S	S	S	S	M			
				3R94662	A3															
				3R94663	A3+															
	Heavyweight 2	HW2A	220 gsm	3R95842	SRA3															
3R94668				A4																
3R94669				A3																
Heavyweight 2	HW2A	250 gsm	3R94670	A3+																
			3R95843	SRA3																
			3R94671	A4																
Heavyweight 2	HW2A	280 gsm	3R94672	A3																
			3R95844	SRA3																
			3R97097	A4																
Heavyweight 2	HW2B	300 gsm	3R97098	A3																
			3R97099	SRA3																
			3R97552	A4																
Heavyweight 2	HW2B	300 gsm	3R97553	A3																
			3R97554	SRA3																
			3R97102	A4																
Xerox Colotech+ Natural White	Plain	Plain B	100 gsm	3R97103	A3							A	A	A	A	A				
				3R97254	A3+															
				3R97397	SRA3															
				3R95956	A4															
	Heavyweight 1	HW1B	160gsm	3R95957	A3								A	A	A	A	A			
				3R97255	A3+															
				3R97398	SRA3															
	Heavyweight 2	HW2A	200gsm	3R95958	A4								S	S	S	S	M			
				3R95959	A3															
				3R97256	A3+															
3R97399	SRA3																			

DC240/250
RML EUROPE
V 8.2
April 08



A=Auto Duplex M=Manual Duplex
S=Simplex Only

Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64 - 105gsm) <input type="checkbox"/> Transp. <input type="checkbox"/> Heavyweight <input type="checkbox"/> (105 - 176gsm) Coated 1 (105 - 176gsm) <input type="checkbox"/> Coated 2 (176 - 280gsm) <input type="checkbox"/> Heavyweight 2 (176 - 300gsm) <input type="checkbox"/> Label <input type="checkbox"/>				DC240/250 RML EUROPE V 8.2 April 08		A=Auto Duplex M=Manual Duplex S=Simplex Only					xerox		
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size	TRAYS 1-4					Bypass	
							HCF 6						
							1	2	3	4	5		
Xerox Digital Colour Colotech+ Gloss Coated Papers & Covers	Coated 1	Coated 1A	120gsm	3R97574	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97575	A3		S	S			M		
				3R97576	SRA3					M			
	Coated 1	Coated 1B	140gsm	3R97577	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97578	A3		S	S			M		
				3R97579	SRA3					M			
	Coated 1	Coated 1B	170gsm	3R97580	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97581	A3		S	S			M		
				3R97582	SRA3					M			
	Coated 2		210gsm	3R97583	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97584	A3		S	S			M		
				3R97585	SRA3					M			
Coated 2		250gsm	3R97586	A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
			3R97587	A3					M				
			3R97588	SRA3					M				
Coated 2		280gsm	3R97589	A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
			3R97590	A3					M				
			3R97591	SRA3					M				
Xerox Digital Colour Colotech+ Silk Coated Papers & Covers	Coated 1	Coated 1A	120gsm	3R97592	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97593	A3		S	S			M		
				3R97594	SRA3					M			
	Coated 1	Coated 1B	140gsm	3R97595	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97596	A3		S	S			M		
				3R97597	SRA3					M			
	Coated 1	Coated 1B	170gsm	3R97598	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97599	A3		S	S			M		
				3R97600	SRA3					M			
	Coated 2		210gsm	3R97601	A4		S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97602	A3		S	S			M		
				3R97603	SRA3					M			
Coated 2		250gsm	3R97604	A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
			3R97605	A3					M				
			3R97606	SRA3					M				
Coated 2		280gsm	3R97607	A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
			3R97608	A3					M				
			3R97609	SRA3					M				
Xerox Colotech+ Supergloss	Coated 1	Coated 1B	135gsm	3R97679	A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.	
				3R97680	A4						M		
	Coated 1 or Coated 2 or Heavyweight 2			160gsm	3R97681	A3						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur.
	3R97682	A4								M			
	Coated 2 or Heavyweight 2			210gsm	3R97683	A3						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.
3R97684	SRA3								M				
Coated 2 or Heavyweight 2			250gsm	3R97686	A4						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.	
3R97687	A3								M				
3R97688	SRA3							M					
Xerox Colour Copier/Laser Labels	Label Mode	Label 1	3R93872	1-up	A4		S	S	S	S	S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray	
			3R95813	4-up	A4		S	S	S	S	S		
			3R93874	8-up	A4		S	S	S	S	S		
			3R93875	14-up	A4		S	S	S	S	S		
			3R95815	21-up	A4		S	S	S	S	S		
			3R97524	24-up	A4		S	S	S	S	S		

Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64 - 105gsm) Coated 1 (105 - 176gsm) Coated 2 (176 - 280gsm) Paper Types are selected within system settings.						Transparency Heavyweight 1 (105 - 176gsm) Heavyweight 2 (176 - 300gsm) Label		DC240/250 RML EUROPE V 8.2 April 08		A=Auto Duplex M=Manual Duplex S=Simplex Only				
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size	TRAYS 1-4 Bypass							
							1	2	3	4	5			
Xerox Transparency	Transparency Mode			3R98205	A4		S	S	S	S	S	It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.		
Xerox Dividers straight Collated	Heavyweight 2	HW 1B	160 gsm	3R91012 (5Bank) 3R91014(10 Bank) 3R91025(5 Bank Rainbow) 3R97234 (Insize, Rainbow)	Straight Collated Straight Collated Straight Collated Straight Collated	223x297mm 221x297mm					S			
Xerox Digital Color DocuPac Presentation Folder High Gloss White	Coated 2 or Heavyweight 2		210 gsm	3R97251	Custom						S	Short Edge feed from bypass tray. Custom size setting is 232 x 310 mm. Output will have some curl. Image one sheet then assemble folder to ensure correct image placement.		
Xerox Digital EA Color Transfer Paper	Coated 1	Coated 1B		3R97948 3R97950	A4 A3						S S	Transfer Paper is not intended for extensive / exclusive usage in the machine. Load Media in the <u>Short Edge Feed</u> orientation, 10 sheets max, with the stripe on the sheet up and towards the lead edge (side to be imaged - stripe side). Sheets must be delivered to the output tray in the <u>Face up</u> orientation, and removed individually. Finishing devices are not currently supported.		
Xerox Digital Color DocuPac Presentation Folder Matt White	Heavyweight 2	HW 2A	180 gsm	3R97353	Custom						S	Feed from bypass tray. Custom size setting is 232 x 310 mm. Image one sheet then assemble folder to ensure correct image placement.		
Window GraphiX Opaque	Heavyweight 1	HW 1 Special 2		3R97511	A4						S	Environmental conditions may require that this product be fed one sheet at a time. Glass variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs.		
Window GraphiX Clear				3R97539	A3								S	
				3R97494	A4						S			
Xerox ColoBind Gloss Cover	Coated 2		210gsm	3R98022 (1.5mm) 3R98023(3mm) 3R98024(6mm) 3R98025(9mm) 3R98026(12mm) 3R98027(multipack)	Custom Custom Custom Custom Custom Custom						M M M M M M	Post script Custom Page size required for 1.5mm,9mm and 12 mm spines. Manual Duplex only.Moderate curl and slightly skewed stacking should be expected		
Xerox Colour Laser Business Cards	Heavyweight 2	HW2A	195 gsm	3R97512	A4 (10-up)						M	Run A4 Short Edge Feed only. Simplex only. Do not image within 5mm of score lines and die cuts. Manual Duplex is possible, however please do not print within 5mm of the tape on the 2nd side.		
Xerox DuraPaper label	Heavyweight 2	HW2A	256gsm	3R97344	A4						S	Labels are not intended as sole application of machine.Fan sheets before loading. Do not stack large amounts in Output Tray.Finishing devices are not currently supported.		
Xerox SuperGloss Document Folder	Coated 2 or Heavyweight 2	HW2A	250gsm	3R97634	SRA3						M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal of 25 sheets in the tray when not using a finisher. Glass variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.		
ValuePerf card Gloss	Heavyweight 2	HW 2A		3R97677	A4						S	Short edge feed		
ValuePerf card Matt		HW 2A		3R97690	A4						S	Short edge feed		

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 Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best-Xerox Supplies.

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