



## Recommended Xerox Materials for WorkCentre 7655/7665 (EUROPE)

### Revision 4.0 - Issued August 2009

last revision Feb 2007

#### Important Note:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing environment Temperature 23 degrees C  $\pm$ 2, Relative Humidity 50%  $\pm$ 5.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1 and Coated 2 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher.

For Manual Duplex, It may be helpful to manually remove curl after printing side 1 before reloading sheets into feeder for side2.

© 2009 Xerox Corporation. All rights reserved.


Xerox®, the sphere of connectivity design, and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.


Revision 4.0 - Issued						TRAYS		Bypass				
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6						
						1	2	3	4	5		
Xerox Premier	Plain	80 gsm	3R91720		A4	A	A	A	A	A		
			3R91721		A3	A	A					
	Plain	90 gsm	3R91854		A4	A	A	A	A	A		
	Heavyweight 1	120gsm	3R93007		A4	A	A	A	A	A		
Xerox Business	Plain	80 gsm	3R91820		A4	A	A	A	A	A		
Xerox Exclusive	Plain	80 gsm	3R90208		A4	A	A	A	A	A		
			3R91712		A4-4 hole	A	A	A	A	A		
			3R90209		A3	A	A					
	Plain	90 gsm	3R90600		A4	A	A	A	A	A		
			3R90618		A3	A	A					
Xerox Digital Colour Impressions	Plain	80 gsm	3R97661		A4	A	A	A	A	A		
			3R97662		A3	A	A					
	Plain	90 gsm	3R97663		A4	A	A	A	A	A		
			3R97664		A3	A	A					
			3R97665		SRA3							
	Plain	100 gsm	3R97666		A4	A	A	A	A	A		
			3R97667		A3	A	A					
			3R97668		SRA3							
	Heavyweight 1	120gsm	3R97669		A3	A	A					
			3R97670		SRA3							
Heavyweight 2	250 gsm	3R97671		A3						M		
		3R97672		SRA3							M	
Xerox Digital Colour Colotech+ Gold	Plain	90 gsm	3R97988		A4	A	A	A	A	A		
			3R97990		A3	A	A					
			3R97991		SRA3							
Plain	100 gsm	3R97993		A4	A	A	A	A	A			
		3R97955		A3	A	A						
		3R97956		SRA3								
Xerox Digital Colour Colotech+ Gold	Heavyweight 1	120gsm	3R97958		A4	A	A	A	A	A		
			3R97959		A3	A	A					
			3R97960		SRA3							
Heavyweight 1	160gsm	3R97963		A4	A	A	A	A	A			
		3R97964		A3	A	A						
		3R97965		SRA3								

WC7655/7665  
RML EUROPE  
V 4.0

A=Auto Duplex M=Manual Duplex  
S=Simplex Only



Trays 1,2,3,4 & 5: Plain/Bond(64 - 105gsm) Transparency Heavyweight(105 - 176gsm) Gloss (105 - 176gsm) Heavyweight Gloss (176 - 280gsm) E Extra Heavyweight (176 - 300gsm) Label						WC7655/7665 RML EUROPE V 4.0		A=Auto Duplex M=Manual Duplex S=Simplex Only							
Revision 4.0 - Issued						TRAYS		Bypass							
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6									
						1	2	3	4	5					
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	200 gsm	3R97967	A4	S	S	S	S	M						
			3R97968	A3	S	S			M						
			3R97969	SRA3					M						
	Heavyweight 2	220 gsm	3R97971	A4	S	S	S	S	M						
			3R97972	A3	S	S			M						
			3R97973	SRA3					M						
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	250 gsm	3R97975	A4					M						
			3R97976	A3					M						
			3R97977	SRA3					M						
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	280 gsm	3R97979	A4					M						
			3R97980	A3					M						
			3R97981	SRA3					M						
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	300 gsm	3R97983	A4					M						
			3R97984	A3					M						
			3R97985	SRA3					M						
Xerox Digital Colour Colotech+	Plain	90 gsm	3R94641	A4	A	A	A	A	A						
			3R94642	A3	A	A			A						
			3R94643	A3+					A						
			3R95838	SRA3					A						
	Plain	100 gsm	3R94646	A4	A	A	A	A	A						
			3R94647	A3	A	A			A						
			3R94648	A3+					A						
			3R95839	SRA3					A						
	Heavyweight 1	120gsm	3R94651	A4	A	A	A	A	A						
			3R94652	A3	A	A			A						
			3R94653	A3+					A						
			3R94840	SRA3					A						
	Heavyweight 1	160gsm	3R94656	A4	A	A	A	A	A						
			3R94657	A3	A	A			A						
			3R95658	A3+					A						
			3R95841	SRA3					A						
	Heavyweight 2	200 gsm	3R94661	A4	S	S	S	S	M						
			3R94662	A3	S	S			M						
			3R94663	A3+					M						
			3R95842	SRA3					M						
	Heavyweight 2	220 gsm	3R94668	A4	S	S	S	S	M						
			3R94669	A3	S	S			M						
			3R94670	A3+					M						
			3R95843	SRA3					M						
Heavyweight 2	250 gsm	3R94671	A4					M							
		3R94672	A3					M							
		3R95844	SRA3					M							
Heavyweight 2	280 gsm	3R97097	A4					M							
		3R97098	A3					M							
		3R97099	SRA3					M							
Heavyweight 2	300 gsm	3R97552	A4					M							
		3R97553	A3					M							
		3R97554	SRA3					M							

Trays 1,2,3,4 & 5: Plain/Bond(64 -105gsm) Transparency Heavyweight(105 - 176gsm) Gloss (105 - 176gsm) Heavyweight Gloss (176 - 280gsm) Extra Heavyweight (176 - 300gsm) Label E						WC7655/7665 RML EUROPE V 4.0		A=Auto Duplex M=Manual Duplex S=Simplex Only			
Revision 4.0 - Issued						TRAYS		Bypass			
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6					
						1	2	3	4	5	
Xerox Colotech+ Natural White	Plain	100 gsm	3R97102	A4	A	A	A	A	A	A	
			3R97103	A3	A	A			A		
			3R97254	A3+					A		
			3R97397	SRA3					A		
	Heavyweight 1	160gsm	3R95956	A4	A	A	A	A	A	A	
			3R95957	A3	A				A		
			3R97255	A3+					A		
	Heavyweight 2	200gsm	3R97398	SRA3					A		
			3R95958	A4	S	S	S	S	M		
3R95959			A3	S	S			M			
			3R97256	A3+					M		
			3R97399	SRA3						M	
Xerox Digital Colour Colotech+ Gloss Coated Papers & Covers	Coated 1	120gsm	3R97574	A4	S	S	S	S	M		
			3R97575	A3	S	S			M		
			3R97576	SRA3					M		
	Coated 1	140gsm	3R97577	A4	S	S	S	S	M		
			3R97578	A3	S	S			M		
			3R97579	SRA3					M		
	Coated 1	170gsm	3R97580	A4	S	S	S	S	M		
			3R97581	A3	S	S			M		
			3R97582	SRA3					M		
	Coated 2	210gsm	3R97583	A4	S	S	S	S	M		
			3R97584	A3	S	S			M		
			3R97585	SRA3					M		
Coated 2	250gsm	3R97586	A4					M			
		3R97587	A3					M			
		3R97588	SRA3					M			
Coated 2	280gsm	3R97589	A4					M			
		3R97590	A3					M			
		3R97591	SRA3					M			
Xerox Digital Colour Colotech+ Silk Coated Papers & Covers	Coated 1	120gsm	3R97592	A4	S	S	S	S	A		
			3R97593	A3	S	S			A		
			3R97594	SRA3					M		
	Coated 1	140gsm	3R97595	A4	S	S	S	S	A		
			3R97596	A3	S	S			A		
			3R97597	SRA3					M		
	Coated 1	170gsm	3R97598	A4	S	S	S	S	M		
			3R97599	A3	S	S			M		
			3R97600	SRA3					M		
	Coated 2	210gsm	3R97601	A4	S	S	S	S	M		
			3R97602	A3	S	S			M		
			3R97603	SRA3					M		
Coated 2	250gsm	3R97604	A4					M			
		3R97605	A3					M			
		3R97606	SRA3					M			
Coated 2	280gsm	3R97607	A4					M			
		3R97608	A3					M			
		3R97609	SRA3					M			

Trays 1,2,3,4 & 5: Plain/Bond(64 -105gsm) Transparency Heavyweight(105 - 176gsm) Gloss (105 - 176gsm) Heavyweight Gloss (176 - 280gsm) Extra Heavyweight (176 - 300gsm) Label						WC7655/7665 RML EUROPE V 4.0		A=Auto Duplex M=Manual Duplex S=Simplex Only		xerox				
Revision 4.0 - Issued						TRAYS		Bypass						
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6								
						1	2	3	4	5				
Xerox Colotech+ Supergloss	Coated 1	135gsm	3R97679		A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
	Coated 1 or Coated 2 or Heavyweight 2	160gsm	3R97680 3R97681		A4 A3						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur.		
	Coated 2 or Heavyweight 2	210gsm	3R97682 3R97683 3R97684		A4 A3 SRA3						M M M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.		
	Coated 2 or Heavyweight 2	250gsm	3R97686 3R97687 3R97688		A4 A3 SRA3						M M M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.		
Xerox Colour Copier/Laser Labels	Label Mode	160gsm	3R93872 3R95813 3R93874 3R93875 3R95815 3R97524	1-up 4-up 8-up 14-up 21-up 24-up	A4 A4 A4 A4 A4 A4	S S S S S S	S S S S S S	S S S S S S	S S S S S S	S S S S S S		Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray		
Premium Never Tear 120 microns	Heavyweight 1	160gsm	3R98058		A4						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs		
Premium Never Tear 120 microns	Heavyweight 1		3R98034		A3						M			
Premium Never Tear 120 microns	Heavyweight 1		3R98035		SRA3								M	
Plain Transparency for Colour	Transparency Mode		3R98205		A4	S	S	S	S	S	S	It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.		
Plain Transparency for Mono			3R98202		A4	S	S	S	S	S	S			
Xerox Dividers straight Collated	Heavyweight 2	160 gsm	3R91012 (5Bank) 3R91014(10 Bank) 3R91025( 5 Bank Rainbow) 3R97234 (Insize, Rainbow)	Straight Collated Straight Collated Straight Collated Straight Collated	223x297mm 221x297mm						S			
Xerox Digital Color DocuPac Presentation Folder High Gloss White	Coated 2 or Heavyweight 2	210 gsm	3R97251		Custom						S	Short Edge feed from bypass tray. Custom size setting is 232 x 310 mm. Output will have some curl. Image one sheet then assemble folder to ensure correct image placement.		
Xerox Digital Color DocuPac Presentation Folder Matt White	Heavyweight 2	180 gsm	3R97353		Custom						S	Feed from bypass tray. Custom size setting is 232 x 310 mm. Image one sheet then assemble folder to ensure correct image placement.		
Window GraphiX Opaque	Heavyweight 1		3R97511		A4						S	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs		
Window GraphiX Clear	Heavyweight 1		3R97539		A3						S			
Window GraphiX Clear	Heavyweight 1		3R97494		A4								S	
DuraPaper	Heavyweight 1	210 gsm	3R97513		SRA3						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs		
Xerox ColoBind Gloss Cover	Coated 2	210gsm	3R98022 (1.5mm)		Custom						M	Post script Custom Page size required for 1.5mm,9mm and 12 mm spines. Manual Duplex only.Moderate curl and slightly skewed stacking should be expected		
			3R98023(3mm)		Custom								M	
			3R98024(6mm)		Custom									M
			3R98025(9mm)		Custom									M
			3R98026(12mm)		Custom									M
			3R98027(multipack)		Custom									M

**WARRANTY DISCLAIMER**

Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best-Xerox Supplies.

© 2009 Xerox Corporation. All rights reserved.

Xerox®, the sphere of connectivity design, and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.